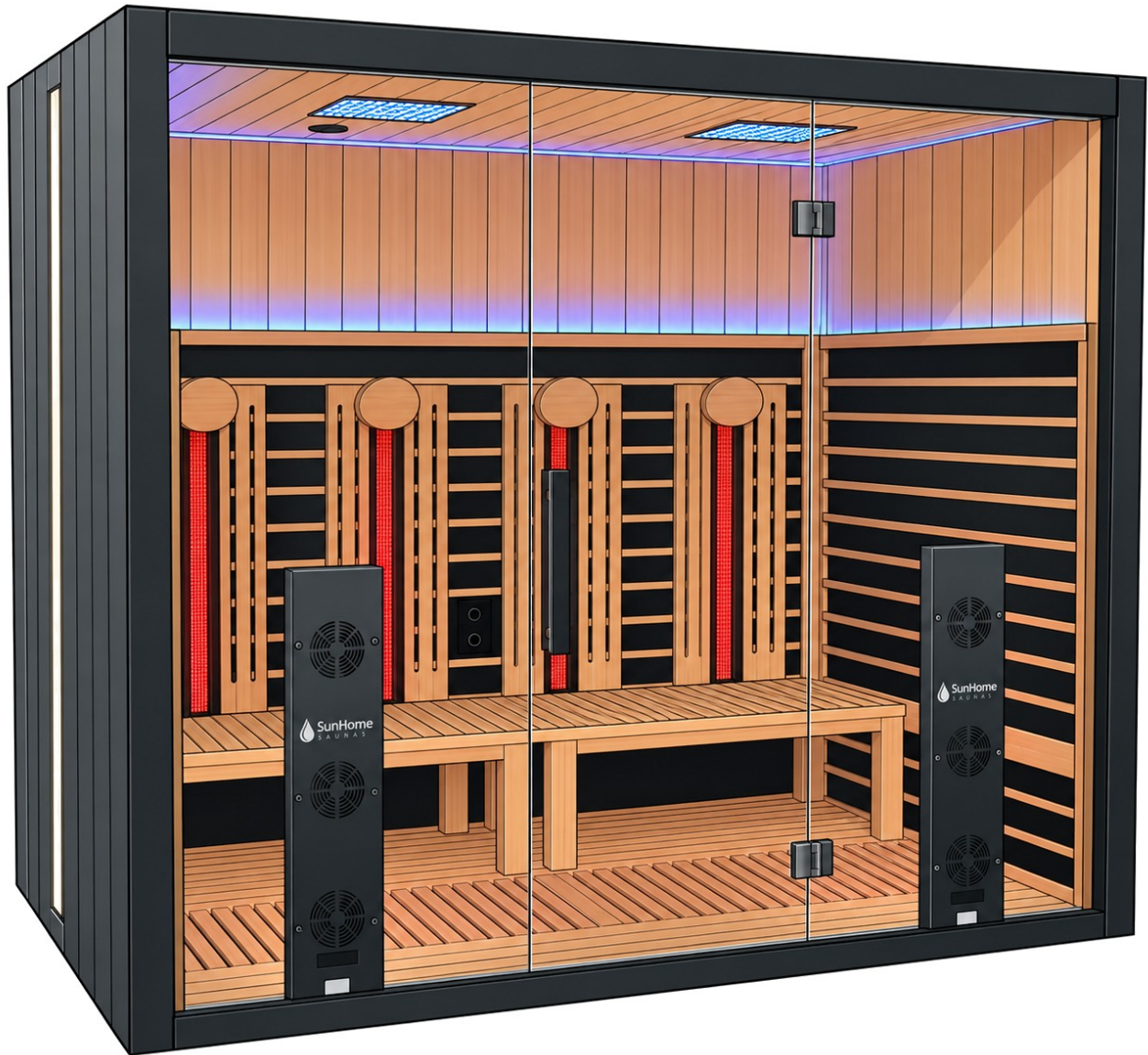




Eclipse 4

Indoor Red Light & Full-Spectrum Infrared Sauna
4-Person



ASSEMBLY GUIDE

VERSION 2.1 · SEPTEMBER 2026

This guide covers uncrating, assembly, electrical requirements, and installation verification. For operating instructions, care, and warranty information, please see the Eclipse 4 Owner's Manual.

Sun Home Saunas · sunhomesaunas.com · 844-728-6200 · info@sunhomesaunas.com

CONTENTS

01 • Get Ready	2
Before You Begin	2
At a Glance	2
Plan Your Delivery Day	2
02 • Safety	4
Safety Warnings	4
Installation Environment	5
03 • Specifications	6
Specifications and Requirements	6
Eclipse 4 Specifications	6
Electrical Requirements	7
Clearance Requirements	7
Site Checklist	7
04 • Inventory	8
What's in the Crate	8
Construction Diagram	8
Components	9
Hardware and Extras	9
05 • Preparation	12
Site Preparation	12
Prepare the Site	12
Crate Disposal	12
06 • Assembly	13
Assembly Steps	13
STEP 1 • Preparation and Uncrating	14
STEP 2 • Position the Floor Panel	15
STEP 3 • Install the Left Back Panel (B1)	16
STEP 4 • Install the Right Back Panel (B2)	17
STEP 5 • Install the Left Panel (A)	18
STEP 6 • Install the Right Panel (C)	19
STEP 7 • Install the Front Panel (D)	20
STEP 8 • Secure the Back Panel to the Floor Panel	21
STEP 9 • Connect the Interior Power Cords	22
STEP 10 • Install the Benches	23
STEP 11 • Install the Ergonomic Backrests	23
STEP 12 • Install the Front Right Panel	24
STEP 13 • Install the Front Left Panel	25
STEP 14 • Install the Glass Retaining Strips	26
STEP 15 • Fit the Hinges to the Glass Door	27
STEP 16 • Hang the Glass Door	29
STEP 17 • Tighten the Hinges and Fit the Door Seal	31
STEP 18 • Install the Ceiling Panel	32
STEP 19 • Install the Door Handle	34
STEP 20 • Install the Red Light Therapy Panels	35
STEP 21 • Function Test	37
STEP 22 • Install the Dust Cover	38
07 • Troubleshooting	39
Assembly Troubleshooting	39
08 • Completion	40
Final Checklist and Support	40
Final Inspection	40
What's Next	40

Before You Begin

Congratulations on your new Sun Home Eclipse 4. Assembly is straightforward when the steps are followed in order: the panels connect with concealed buckles, power connectors, and screws or bolts, and no woodworking is required. The Eclipse 4 also asks you to fit its two glass panels and to hang its Glass Door, which the guide walks through one action at a time. Please read this entire guide once before starting, then complete the steps in sequence. Each component must be in place before the next can be installed correctly.

At a Glance

REQUIREMENT	WHAT YOU NEED
People	2 people minimum. Most steps involve lifting large panels or glass, and the ceiling step requires working overhead from a ladder.
Time	About 3 hours for two people, including about 20 minutes of uncrating. These figures are estimates; your time will vary with the site and your experience.
Skills	No special skills required. Basic hand tools only. The electrical receptacle itself must be installed by a licensed electrician.
Required tools	Hammer (uncrating only), crowbar or pry bar, rubber mallet, power drill with a Phillips bit or a Phillips screwdriver, the included M4 hex key (door hinge bolts), level, and a ladder or step stool.
Recommended tools	Lifting straps (strongly recommended for moving panels and glass), a utility knife, and a piece of stiff cardboard about 4 mm (5/32 in) thick and about as wide as the door, to hold the door off the floor while its hinges are tightened.
Protective equipment	Work gloves are required for uncrating and for handling panels and glass (utility staples and sharp crate edges). Safety glasses are recommended while prying the crate open.
Space	Clear floor space at the installation site, room to stage panels and glass nearby, and a wall to lean staged panels against.

Plan Your Delivery Day

- The sauna ships in one crate. The crate measures **98.0 in W × 29.9 in D × 85.4 in H** and weighs **1,186 lb** gross. Confirm where the crate will be placed at delivery and whether it fits through your garage or exterior door.
- Panels travel from the uncrating spot to the installation room individually. The largest panel, the Front Panel (D), measures **94.4 in wide × 76.7 in tall**; the Floor Panel and Ceiling Panel each measure 94.4 in × 55.1 in. Confirm they will fit through every doorway, hallway, and stairwell along the route before you open the crate.
- The two glass panels and the Glass Door travel separately from the Front Panel. Carry each piece of glass upright, on its edge, with two people.
- If the sauna cannot be assembled immediately, keep the crate indoors or fully covered. Moisture exposure can damage the panels and electrical components.

BEFORE YOU OPEN THE CRATE

Inspect the crate for shipping damage before opening it, and inspect each component as you unpack. If any part is damaged or missing, **do not assemble the sauna**. Photograph the part and the crate, then contact Sun Home Saunas within **3 business days of delivery** at 844-728-6200 or info@sunhomesaunas.com with your order number, the part name from the Components table in Section 04, and your photos. Assembling with damaged components can void applicable claims.

TIP

The Eclipse assembly video and the latest edition of this guide are posted on our Assembly & Shipping Info page. Scan the QR code or visit sunhomesaunas.com/pages/sauna-assembly-shipping-info.



sunhomesaunas.com/pages/sauna-assembly-shipping-info

Safety Warnings

Read every message in this section before you begin. The same warnings repeat at the step where each hazard occurs.

WARNING • ELECTRIC SHOCK

Working on panels or ceiling connections while the sauna is energized can cause electric shock. **Do not connect the sauna to power until assembly is complete and you have reached Step 21, Function Test.** Confirm the power cord is not connected to the receptacle before you make any electrical connection, and unplug the sauna before any work after the function test.

WARNING • FIRE

An improper electrical installation can start a fire. The dedicated 240V receptacle must be installed by a licensed electrician in compliance with local codes. Never use an extension cord, power strip, plug adapter, or standard household outlet with this sauna.

WARNING • HEAVY PANELS

Panels are heavy and awkward, and a dropped or falling panel can cause serious injury. Lift with two or more people at every step marked TEAM BUILD, and never leave a panel standing unsupported.

WARNING • GLASS

The two glass panels, the Glass Door, and the red light therapy panels are glass. Striking glass, setting it down on its face, or over-tightening a bolt against it can shatter it and cause cuts. Carry every piece of glass upright with two people, never strike glass, set glass down on its edge on a padded surface only, and tighten bolts through glass until snug only.

WARNING • CHILDREN AND PETS

Unsecured panels and loose glass can tip and cause serious injury. Keep children and pets away from the work area until assembly is complete.

WARNING • BURN AND FIRE HAZARD

Heater surfaces and the red light therapy panels become hot during use. Keep the clearances in Section 03 between the sauna and wallpaper, curtains, or any other combustible wall covering or furnishing. Never place anything on the Ceiling Panel, the Dust Cover, or the heaters, never dry towels or clothing on the heaters, and never leave towels or clothing resting against a heater or a red light therapy panel.



CAUTION • SHARP EDGES AND PINCH POINTS

Utility staples around the crate, the seams between panels, and the hinge leaves can cut or pinch hands. Wear work gloves when handling the crate and panels, keep fingers clear of the seam when panels are pushed together or tapped down, and keep fingers out of the hinge pivot when a hinge swings.

NOTICE • PANEL DAMAGE

A metal hammer will dent or split the panel surface, so use only a rubber mallet to seat panels. The Right Panel (C) contains the control panel: never rest it face down and do not strike near the control panel. An improper electrical installation also voids the warranty.

Installation Environment

- Indoor use only. Install in a dry, temperature-controlled room with adequate ventilation. Do not expose the sauna to rain, snow, or high humidity.
- Surface: the sauna must sit on a dry, flat, level, and stable surface. Check the floor with a level before assembly begins.
- Floor load: the assembled sauna weighs 925 lb. With four occupants, the floor must support about 1,750 lb over the 94.4 in × 55.1 in footprint, which is about 50 lb per square foot. Most residential floors carry this load; confirm with a contractor for upper floors, raised decks, or manufactured homes.
- Moisture: humidity can damage electrical components. Avoid bathrooms without ventilation, damp basements, and outdoor patios.
- Clearances: see the Clearance Requirements table in Section 03, including 4 to 6 in at the sides and back, the 12 to 14 in above the sauna that the ceiling connections require, and the distance from wallpaper and other combustible wall coverings.

Specifications and Requirements

Eclipse 4 Specifications

SPECIFICATION	ECLIPSE 4
Model	Eclipse 4 (Sun Home Eclipse™ 4-Person Indoor Red Light & Full-Spectrum Infrared Sauna)
Capacity	4 persons
Exterior Dimensions	94.4 in W × 55.1 in D × 76.7 in H
Interior Dimensions	85.7 in W × 50 in D × 71.5 in H
Assembled Weight	925 lb
Crate Dimensions	98.0 in W × 29.9 in D × 85.4 in H
Crate Gross Weight	1,186 lb (538 kg)
Number of Crates	1
Wood	Canadian Hemlock
Glass	Tempered glass: two glass panels and one Glass Door, shipped separately from the Front Panel (D)
Heaters	12 far-infrared heaters (4 in the Left Panel, 4 in the Right Panel, 2 in the lower Back Panel beneath the benches, 2 in the Floor Panel) and 4 full-spectrum heaters (Back Panel)
Red Light Therapy	2 red light therapy panels, mounted on the glass panels
Voltage	240V
Rated Power	5,300W
Rated Current	22A
Circuit	Dedicated 240V, 30A circuit
Plug	NEMA L6-30P (twist-locking)
Receptacle	NEMA L6-30R (twist-locking)
Power Cord	9 ft, exits the top of the sauna from the Ceiling Panel and runs toward the rear
Clearances	24 in in front of the door; 4 to 6 in at the sides and back; 12 to 14 in above the sauna; see Clearance Requirements below
App Control	Sun Home Saunas app; requires a 2.4 GHz Wi-Fi network (5 GHz networks are not supported). Audio streams over Bluetooth.
Assembly Time	About 3 hours for two people, including uncrating (estimate)
Support	844-728-6200 • info@sunhomesaunas.com • sunhomesaunas.com

Electrical Requirements

NOTICE • ELECTRICAL REQUIREMENTS

The Eclipse 4 requires a **dedicated 240V, 30A circuit with a NEMA L6-30R twist-locking receptacle**, installed by a licensed electrician. Provide this page to your electrician.

The sauna is rated 240V, 5,300W, 22A. Other devices on the same circuit can overload it while the sauna is running and trip the breaker; a dedicated circuit prevents this. Never use extension cords, power strips, or adapters.

Receptacle location: the 9 ft power cord leaves the top of the sauna from the Ceiling Panel, about 76 in above the floor, runs toward the rear, and comes down the back of the sauna. Install the receptacle on the wall behind the sauna, **within 3 ft to either side of the center of the Back Panel and between 12 in and 48 in above the floor**. A receptacle placed farther away will be out of reach of the cord.

Ground-fault protection: where your local electrical code requires GFCI protection for this receptacle location, ask your electrician to provide it at the breaker or with a device rated for 30A and the full load of the sauna. A GFCI device rated below the load of the sauna will trip during a session.

Clearance Requirements

LOCATION	REQUIRED CLEARANCE
In front of the door	24 in minimum, so the door can fully open
Above the sauna	12 to 14 in, so you can reach in and make the ceiling connections during assembly
Sides and back	4 to 6 in
Sides and back, walls with wallpaper or any other combustible covering	4 in (10 cm)

Site Checklist

- ☐ The floor at the installation site is dry, flat, level, and stable, and it supports about 1,750 lb over the 94.4 in × 55.1 in footprint.
- ☐ The room is indoors, ventilated, and temperature controlled.
- ☐ A dedicated 240V, 30A circuit with a NEMA L6-30R receptacle is installed on the wall behind the sauna, within 3 ft of the center of the Back Panel and between 12 in and 48 in above the floor.
- ☐ The clearances in the table above are available, including 24 in of door swing, 4 to 6 in at the sides and back, and 4 in (10 cm) from wallpaper or any other combustible wall covering.
- ☐ Every doorway and stairwell on the route from crate to site clears the largest panel (94.4 in × 76.7 in).
- ☐ A 2.4 GHz Wi-Fi network reaches the installation site if you plan to use the Sun Home Saunas app. The sauna operates fully without the app.

What's in the Crate

Unpack carefully and check every item against the lists below before you begin. The hardware ships in labeled bags. Keep each bag together until its contents are called for by name in the steps, and check each fastener against the actual size drawing in **Figure 2** before you start a step. Reference numbers match the construction diagram (**Figure 1**), and panel letters appear in parentheses.

Construction Diagram

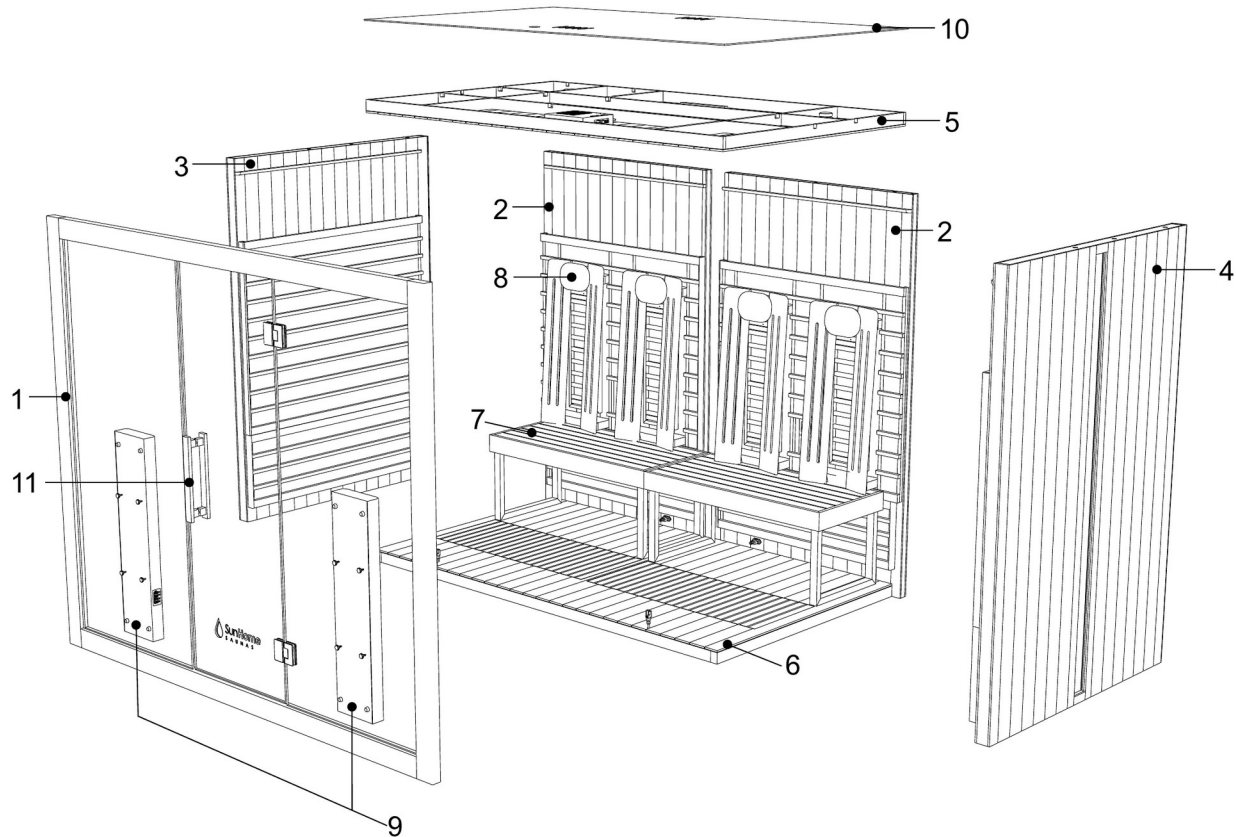


Figure 1. Construction diagram. Reference numbers 1 to 11 are the components called out. Reference 2 is the two Back Panel sections, reference 7 the two benches, reference 8 the four backrests, and reference 9 the two red light therapy panels. The glass panels, the Glass Door, and the hinges are shown installed in the Front Panel (D).

Components

REF	COMPONENT	QTY
1	Front Panel (D), frame only; the glass panels and the Glass Door ship separately	1
2	Back Panel (B), two sections: Left Back Panel (B1) and Right Back Panel (B2), together carrying the four full-spectrum heaters and the two lower far-infrared heaters	2
3	Left Panel (A), includes four far-infrared heaters	1
4	Right Panel (C), includes four far-infrared heaters and the control panel	1
5	Ceiling Panel	1
6	Floor Panel, includes the two floor heaters	1
7	Benches (movable)	2
8	Ergonomic Backrests (packed loose inside the crate)	4
9	Red Light Therapy Panels	2
10	Dust Cover	1
11	Door Handle Set (interior wooden handle, exterior stainless steel handle)	1
Also in the crate, not called out in Figure 1		
	Front Left Panel (glass)	1
	Front Right Panel (glass), with the two hinge cut-outs	1
	Glass Door, with the two hinge cut-outs	1
	Hinges, packed with their post sleeves, gaskets, metal plates, and bolts (listed under Hardware and Extras)	2
	Door seal: 3 seal strips for the hinge side of the door and 1 magnetic strip for the closing edge	1 set
	Glass retaining strips: upper strip 630 × 25 × 8 mm and lower strip 630 × 10 × 8 mm	2
	Far-infrared heaters, built into the Left Panel, Right Panel, lower Back Panel, and Floor Panel (not separate parts)	12
	Full-spectrum heaters, built into the Back Panel (not separate parts)	4
	Control panel, built into the Right Panel (not a separate part)	1

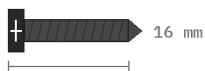
Hardware and Extras

ITEM	SIZE	QTY	SPARES	USED IN
Red light therapy panel bolts (packed with the panels)	6 × 25 mm	8	0	Step 20
Plastic washers for the red light panel bolts (packed with the bolts)	Fits 6 mm bolt	8	0	Step 20
Door handle bolts	6 × 60 mm	2	0	Step 19

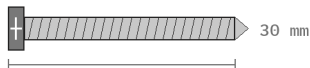
ITEM	SIZE	QTY	SPARES	USED IN
Handle-hole wooden plugs	Press fit	3	1	Step 19
Back Panel base screws	3 × 30 mm	2	0	Step 8
Glass retaining strip screws	3 × 30 mm	6	0	Step 14
Ceiling Panel screws	4 × 50 mm	2	0	Step 18
Dust Cover screws (black)	3 × 16 mm	12	0	Step 22
Hinge post sleeves (packed with the hinges)	Clear, fits the hinge posts	4	0	Step 15
Hinge large flat gaskets (packed with the hinges)	Clear rubber pad	10	0	Steps 15 and 16
Hinge cover gaskets (packed with the hinges)	Clear, U-shaped	2	0	Step 15
Hinge metal plates (packed with the hinges)	Flat rectangular plate	4	0	Steps 15 and 16
Hinge bolts, round head (packed with the hinges)	Fits the M4 hex key	8	0	Steps 15 to 17
M4 hex key	M4	1	0	Steps 15 to 17, and door adjustment
Instruction manual insert		1	0	Reference
TIP Keep the M4 hex key with your tools after assembly. It fits the door hinge bolts if the door ever needs adjustment.				

Hardware identification, printed at actual size (check the 50 mm scale bar)

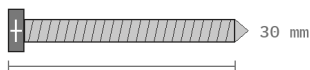
3 × 16 mm Dust Cover screw, black (12)



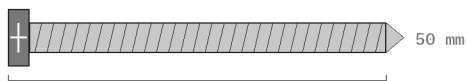
3 × 30 mm Back Panel base screw (2)



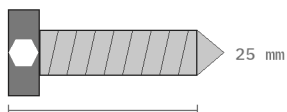
3 × 30 mm glass retaining strip screw (6)



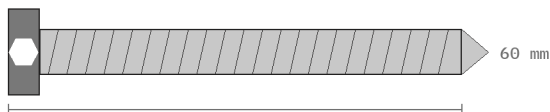
4 × 50 mm Ceiling Panel screw (2)



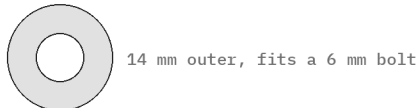
6 × 25 mm red light panel bolt (8)



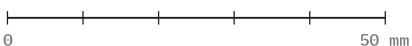
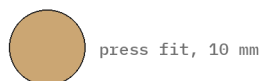
6 × 60 mm door handle bolt (2)



Plastic washer, 6 mm bolt (8, red light panels)



Wooden plug (3, one spare)



Sizes are nominal diameter × length. Head shapes are simplified.

Figure 2. Hardware identification at actual size when this page is printed at 100 percent. Lay each fastener on the drawing to confirm its size before you start a step. The two 3 × 30 mm screw types are the same size; keep them in their labeled bags.

Site Preparation

Prepare the Site

- Clear the installation area and the route from the crate to the site.
- Verify the site against the Site Checklist in Section 03 before uncrating.
- Stage your tools and the hardware bags at the installation site so both people can stay with the panels. The tools are listed in At a Glance in Section 01.
- Lay a padded surface, such as the crate foam or a folded moving blanket, where you will stage the glass panels on edge, and a raised padded surface, such as the crate foam blocks, where the Glass Door can lie flat while its hinges are fitted.

Crate Disposal

The crate consists of wood panels, cardboard, and foam. Most municipal recycling programs accept the cardboard, and the wood can be recycled or disposed of as construction debris. Set packaging aside during assembly rather than discarding it immediately, in case any component needs to be photographed or returned.

Assembly Steps

Complete all steps in order. Do not skip ahead. Panel letters A through D appear on the panel stickers and match the labels used below: A is Left, B is Back (B1 the left section, B2 the right section), C is Right (control panel), D is Front. Left and right in this guide are as you face the front of the sauna, the door side, and the panel stickers use the same convention. Figures are numbered in order and cited in each step.

CONNECTION METHODS

Components connect three ways: concealed buckles between panels, power connectors for heaters and lights, and bolts or screws for mounted parts. Ensure each connection is firmly seated before moving to the next step.

PHASE	STEPS	ESTIMATED TIME
1 Uncrating	Step 1	About 20 minutes
2 Walls	Steps 2 to 8	About 35 minutes
3 Interior	Steps 9 to 11	About 15 minutes
4 Glass and door	Steps 12 to 17	About 45 minutes
5 Ceiling and wiring	Step 18	About 25 minutes
6 Finish and test	Steps 19 to 22	About 40 minutes

Times are estimates for two people and add up to about 3 hours.

STEP 1 • Preparation and Uncrating

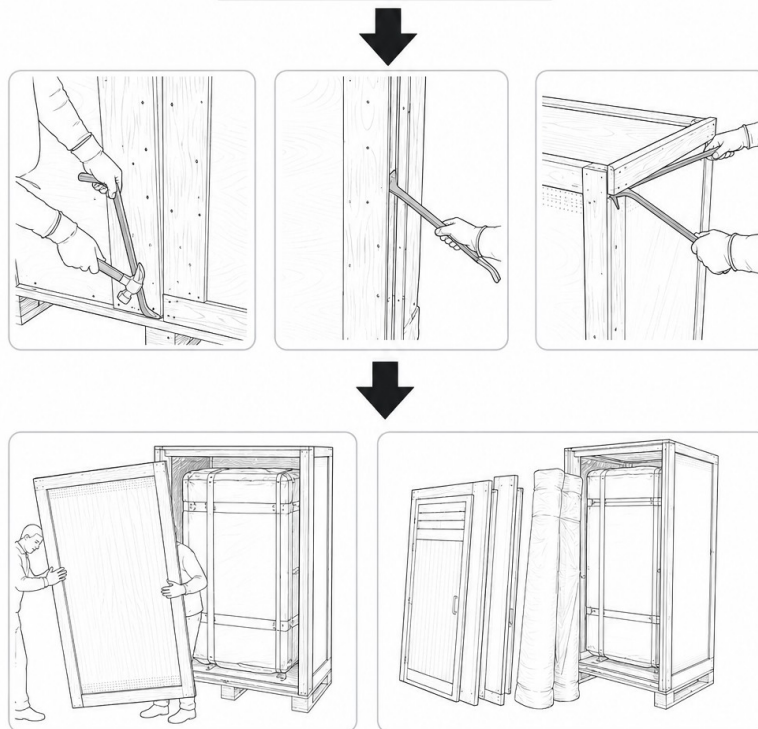


Figure 3. Uncrating: the crate front is pried open at the bottom, the sides, and then the top, and the contents are held upright while the front is removed.

TEAM BUILD

Two or more people are required. One person must hold the crate contents upright while the other removes the crate front.

⚠ CAUTION • SHARP EDGES

Utility staples and sharp edges around the crate can cut hands. Wear work gloves and safety glasses while you pry the crate open.

- Move the crate as close to the installation room as practical before opening it.
- Using the crowbar and hammer, pry the crate front open: bottom first, then sides, then top (**Figure 3**).
- With one person holding the contents upright, remove the crate front and set it aside.
- Unpack the components and check them against the inventory in Section 04.
- Stage each panel on its wooden edge, leaning against a wall at a shallow angle, never freestanding. Stage the two glass panels and the Glass Door on edge on the padded surface, leaning against a wall, and keep them there until Phase 4 (Steps 12 to 17).



WARNING • TIP-OVER

An unsupported panel or a sheet of glass can tip and cause serious injury. Lean every staged panel and every piece of glass against a wall and never leave one freestanding, even for a moment.

PHASE 2 • WALLS • ABOUT 35 MINUTES

STEP 2 • Position the Floor Panel

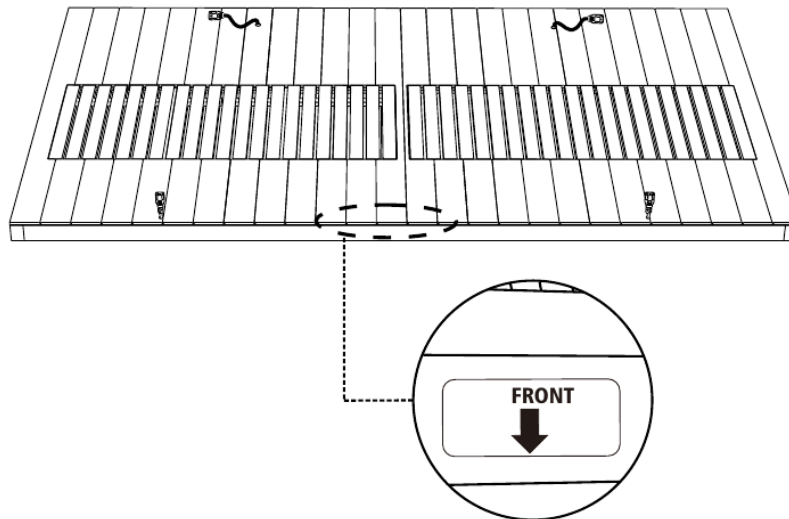


Figure 4. Floor Panel with the FRONT sticker (inset). The arrow on the sticker points toward the door side and your 24 in door clearance.

- Move the Floor Panel to the installation location.
- Check the surface with your level. The sauna must sit flat; shim or choose another location if the floor is not level.
- Identify the front and rear of the Floor Panel using the stickers on it. The front faces your 24 in door clearance (**Figure 4**).
- Confirm the receptacle is within reach of the 9 ft power cord, which leaves the top of the sauna from the Ceiling Panel, runs toward the rear, and comes down the back of the sauna, as described in Section 03.

TIP

To avoid damage to your floor, do not slide or move the sauna after it is assembled. Position the Floor Panel exactly where the sauna will live.

STEP 3 • Install the Left Back Panel (B1)

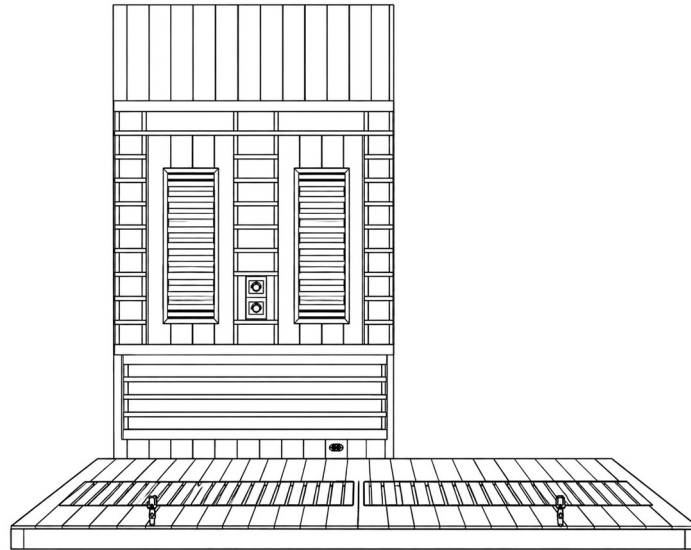


Figure 5. Left Back Panel (B1) standing on the left half of the rear edge of the Floor Panel, seen from the front. The right half of the Floor Panel stays empty for the Right Back Panel (B2).

TEAM BUILD

Two or more people are required for this step and for every panel step through Step 7.

- With two people lifting, raise the Left Back Panel (B1) onto the left half of the rear edge of the Floor Panel, left as you face the front of the sauna (**Figure 5**). Set its base squarely on the Floor Panel, and keep fingers clear of the bottom edge as the panel settles.
- One person must hold the Left Back Panel firmly upright until the Right Back Panel is joined to it and the Left Panel (A) is installed.



WARNING • TIP-OVER

An unsupported panel can fall and cause serious injury. Do not let go of the Left Back Panel until the Right Back Panel (B2) is buckled to it and the Left Panel (A) is installed.

CHECKPOINT

The Left Back Panel stands on the left half of the rear edge of the Floor Panel with no overhang at the left end.

STEP 4 • Install the Right Back Panel (B2)

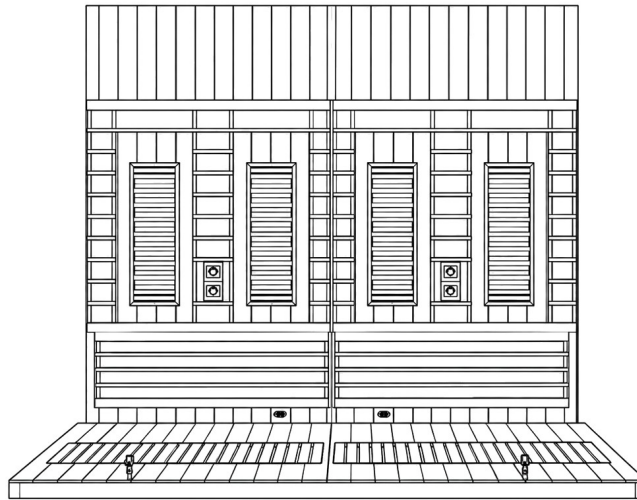


Figure 6. Both Back Panel sections standing on the rear edge of the Floor Panel, seen from the front, with the seam between them closed at the center.

TEAM BUILD

Two or more people are required. One person holds the Left Back Panel while the other two, or the second person with lifting straps, raise the Right Back Panel.

- With two people lifting, raise the Right Back Panel (B2) and align it with the right half of the rear edge of the Floor Panel and with the concealed buckles on the edge of the Left Back Panel (**Figure 6** and **Figure 7**).
- Tap the top of the Right Back Panel downward with the rubber mallet until the two sections are aligned vertically and the seam between them is closed. Firm taps are normal and heavier strikes may be required. Use only a rubber mallet, never a metal hammer.

⚠ CAUTION • PINCH POINT

The seam between panels can pinch fingers as the buckles drop into place. Keep hands clear of the seam while tapping.

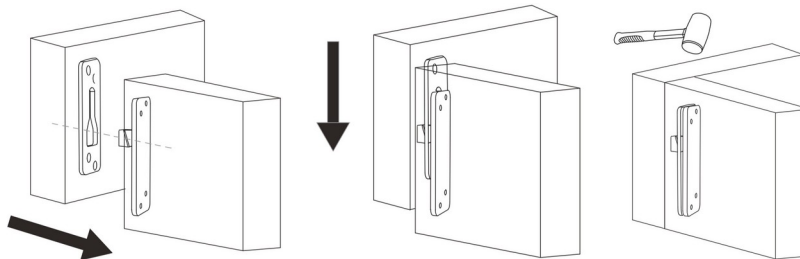


Figure 7. Concealed buckle engagement: slide the panel in, let it drop onto the catch, then tap it down with the rubber mallet. The same engagement joins every panel from Step 4 through Step 7.

CHECKPOINT

The two Back Panel sections stand flush with each other, centered on the rear edge of the Floor Panel with no overhang at either end, and no gap between them exceeds 1/8 in. If a gap is larger, lift the section slightly, re-seat the buckles, and tap down again.

STEP 5 • Install the Left Panel (A)

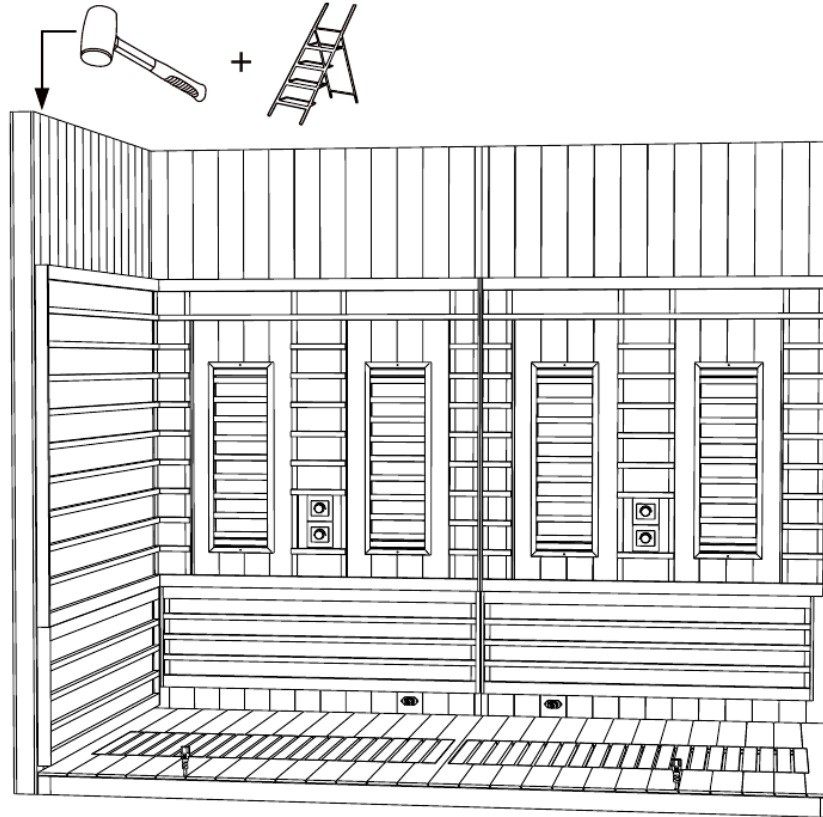


Figure 8. Left Panel (A) buckled to the Back Panel (B) and tapped down with the rubber mallet from the ladder.

TEAM BUILD

Two or more people are required. The Left Panel is a large, heavy panel.

- Position the Left Panel (A) against the left edge of the Back Panel, left as you face the front of the sauna. Connect the three concealed buckles on the Left Panel to the three concealed buckles on the Back Panel (**Figure 8** and **Figure 7**).
- Tap the top edge of the Left Panel downward with the rubber mallet until the Left Panel and Back Panel are aligned vertically. Keep hands clear of the seam while tapping.

CHECKPOINT

Minor seams are normal, but no gap between panels should exceed 1/8 in. If a gap is larger, lift the panel slightly, re-seat the buckles, and tap down again.

STEP 6 • Install the Right Panel (C)

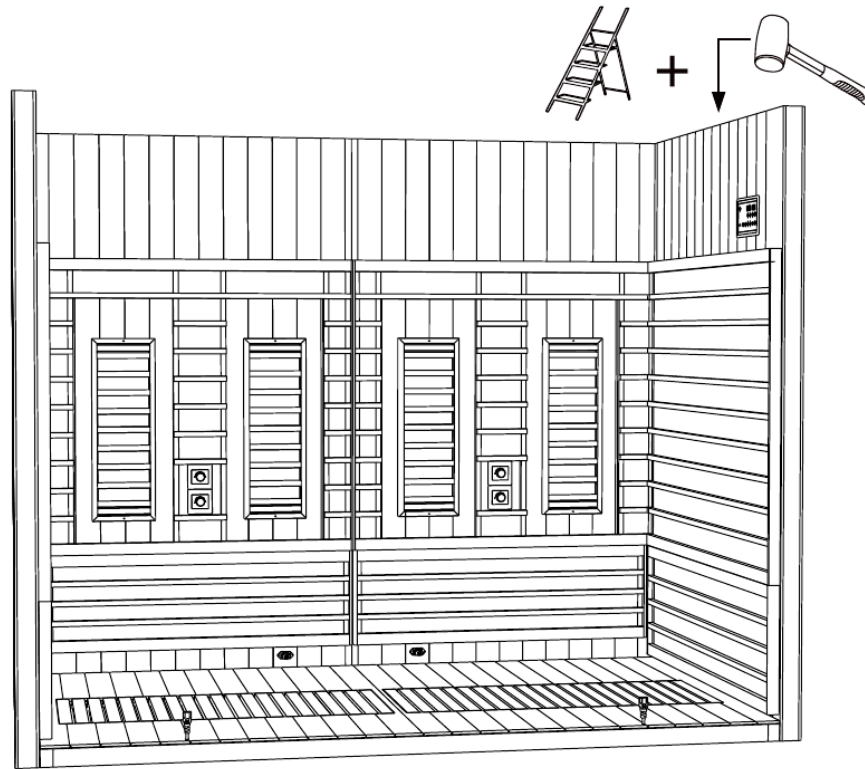


Figure 9. Right Panel (C) installed, with the control panel near the top of its interior face.

TEAM BUILD

Two or more people are required. The Right Panel is a large, heavy panel.

- Position the Right Panel (C) against the right edge of the Back Panel, right as you face the front of the sauna. Connect its three concealed buckles to the Back Panel, exactly as you did on the left side (**Figure 9**).
- Tap the Right Panel downward with the rubber mallet until it is aligned vertically with the Back Panel. Keep hands clear of the seam while tapping.

NOTICE • CONTROL PANEL

The Right Panel contains the control panel. Striking near the control panel or resting the panel face down can damage it. Do not strike near the control panel, and never rest this panel face down.

CHECKPOINT

Both side panels stand vertical, gaps are under 1/8 in, and the structure is self-supporting.

STEP 7 • Install the Front Panel (D)

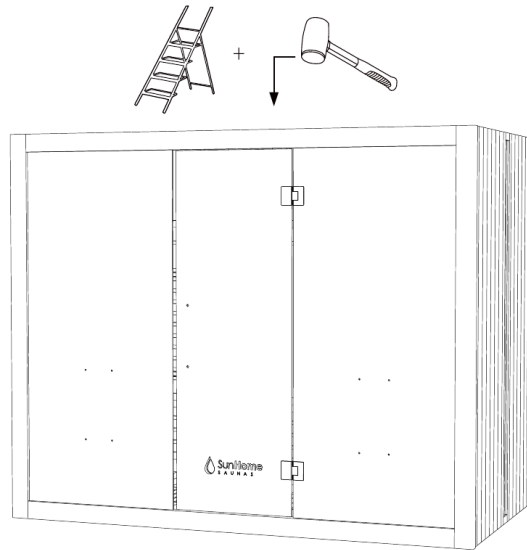


Figure 10. Front Panel (D) buckled to both side panels and tapped down from the ladder. The drawing shows the glass in place for reference only.

TEAM BUILD

Two or more people are required. The Front Panel is the widest panel in the crate at 94.4 in.

- Lift the Front Panel (D) and connect its concealed buckles to the buckles on the Left Panel (A) and the Right Panel (C) (**Figure 10**).
- Tap the Front Panel downward with the rubber mallet until it is aligned with both side panels on all sides. Keep hands clear of the seams while tapping.

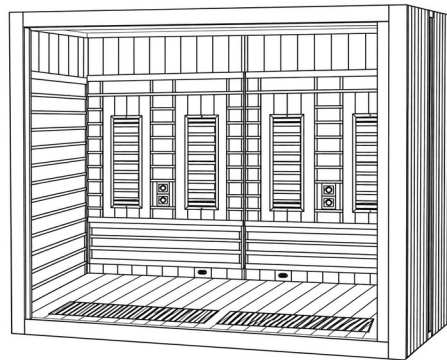


Figure 11. The Front Panel (D) as it ships: a frame with the front opening empty. The glass panels and the Glass Door are fitted in Steps 12 to 17.

CHECKPOINT

The Front Panel is flush with both side panels on all four edges, no seam gap exceeds 1/8 in, and the front opening is square (**Figure 11**). If the frame is out of square, tap the high side down further and re-check.

STEP 8 • Secure the Back Panel to the Floor Panel

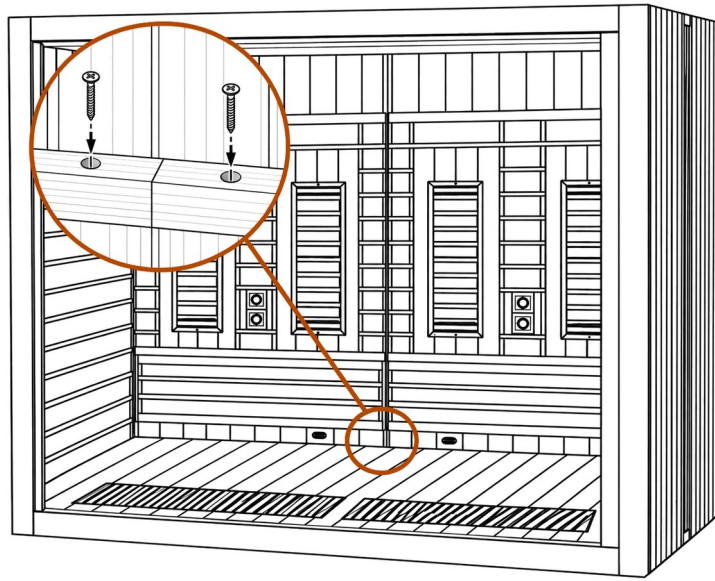


Figure 12. Inside the sauna at the base of the Back Panel: the two Back Panel base screws driven down through the floor trim into the Floor Panel, one on each side of the seam between the two Back Panel sections.

With all four walls buckled and square, the Back Panel can be fixed to the Floor Panel so it cannot shift while the interior and the glass are fitted.

- From inside the sauna, locate the two pre-drilled holes in the floor trim at the base of the Back Panel, one on each side of the seam between the Left Back Panel (B1) and the Right Back Panel (B2) (**Figure 12**).
- Using the power drill with the Phillips bit or the Phillips screwdriver, drive the (2) 3 × 30 mm Back Panel base screws down through the floor trim into the Floor Panel. Drive each screw until the head seats; do not over-tighten, which strips the wood.

CHECKPOINT

Both Back Panel base screws are seated, and the base of the Back Panel does not shift when pushed.

STEP 9 • Connect the Interior Power Cords

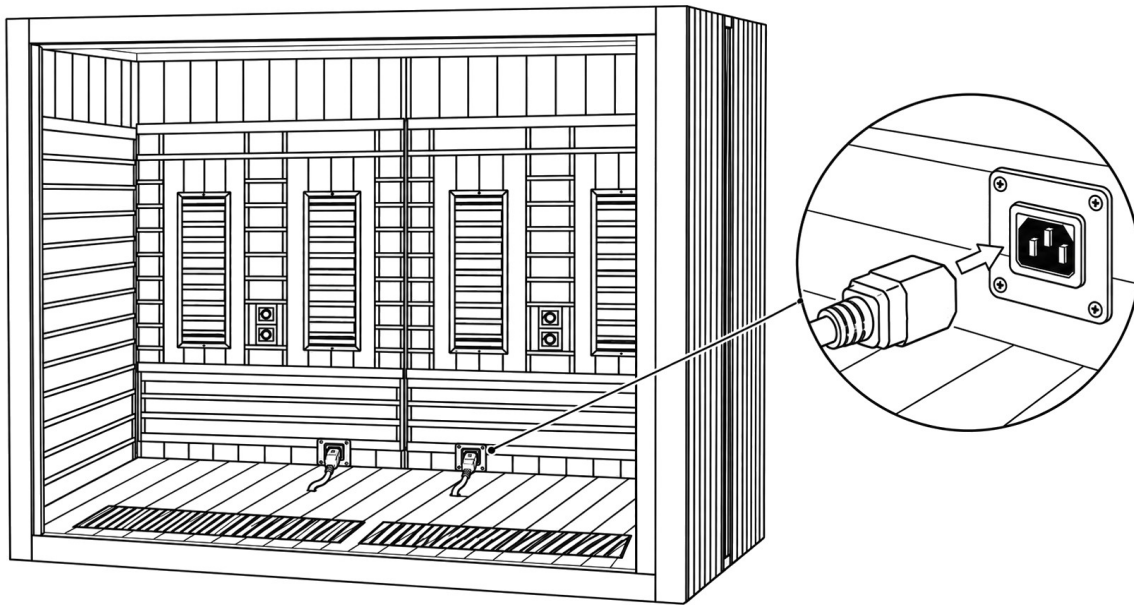


Figure 13. Floor level connections at the base of the Back Panel: one socket in each Back Panel section, just above the floor, with the power cord from the floor plugged into each. The callout shows the plug entering its socket.

Confirm the power cord is not connected to the outlet before you make any connection.

- Locate the two power cords that come up from the Floor Panel at the base of the Back Panel, one in front of each Back Panel section, and the socket in each section just above the floor (**Figure 13**).
- Plug each cord into the socket beside it, with the plug turned so its three pins match the socket, and push until the plug seats fully.

CHECKPOINT

Both plugs are seated fully in their sockets and the cords lie flat against the base of the Back Panel, where the benches will not pinch them.

STEP 10 • Install the Benches

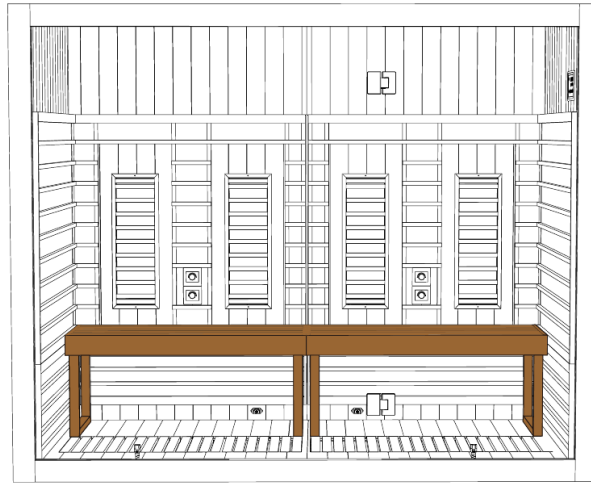


Figure 14. The two benches placed on their supports across the Back Panel, seen from the front.

- Place the two benches on their supports across the Back Panel (B), one on the left half and one on the right half, as shown in **Figure 14**. No tools or hardware are needed; the benches remain movable.

CHECKPOINT

Both benches sit level on their supports with no rock, and the cords under the bench area are not pinched.

STEP 11 • Install the Ergonomic Backrests



Figure 15. The four Ergonomic Backrests hung on the Back Panel, one in front of each full-spectrum heater.

- Hang the four removable Ergonomic Backrests on the Back Panel (B), one in front of each full-spectrum heater, with their hooks over the top rail as shown in **Figure 15**. No tools or hardware are needed.

STEP 12 · Install the Front Right Panel

TEAM BUILD

Two people are required for every step in this phase. The glass panels and the Glass Door are heavy, full-height tempered glass. Never lift or position a piece of glass alone. Before you lift any glass, set the M4 hex key, both hinges with their parts, and the cardboard spacer beside the door opening so that neither person has to leave the glass to fetch a tool.



WARNING · GLASS

A dropped or struck sheet of glass can shatter and cause serious cuts. Carry each piece upright on its edge with one person at each end, keep it vertical without letting it twist, never set it down on its face, and never force it into the frame.

- Identify the Front Right Panel: it is the glass panel with the two hinge cut-outs along one vertical edge. It goes on the right side of the opening as you face the front of the sauna, with the cut-outs facing the center.
- Bring both red light therapy power cords up from the floor at the base of the front opening and lay them clear of the sill. The red light therapy panels are not fitted until Step 20, and a cord trapped under the glass cannot be retrieved without removing it.
- With one person at each end, lift the Front Right Panel upright and carry it to the front opening. Keep the panel vertical and do not let it twist.
- Tilt the top edge of the panel slightly inward and raise it so the top edge enters the channel in the header at the **center** of the opening (**Figure 16, 1**). The panel enters the channel at the middle of the opening, not at its final position.
- Once the top edge is in the channel, bring the panel fully upright so its bottom edge seats in the sill, then slide it to the right along the channel until it rests against the right wall post (**Figure 16, 2**). The hinge cut-outs now face the center of the opening.

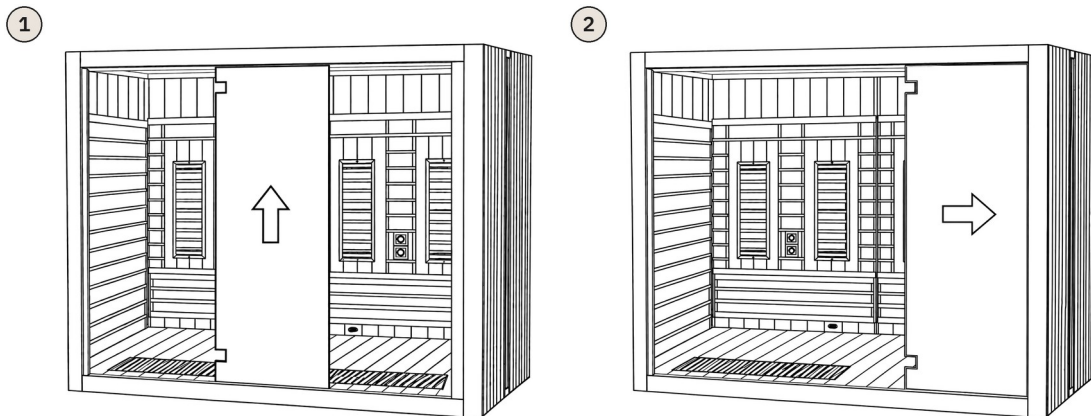


Figure 16. Front Right Panel: 1, raised into the header channel at the center of the opening; 2, slid to the right until it rests against the right wall post, with the hinge cut-outs facing the center.

CHECKPOINT

The Front Right Panel stands upright in the header channel against the right wall post, its hinge cut-outs face the center of the opening, and it does not rock when pressed gently at the top.

STEP 13 • Install the Front Left Panel

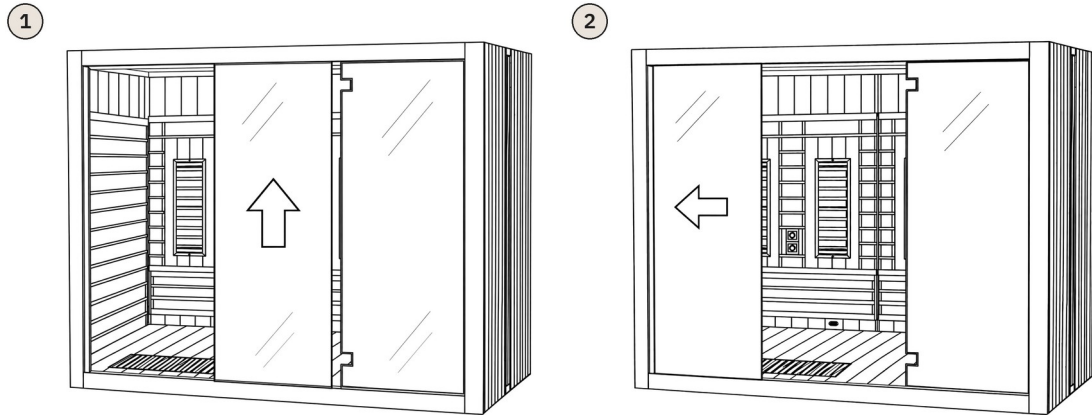


Figure 17. Front Left Panel: 1, raised into the header channel at the center of the opening beside the installed Front Right Panel; 2, slid to the left until it rests against the left wall post. The door opening is now between the two panels.

TEAM BUILD

Two people are required for the glass.

- Lift the Front Left Panel upright, tilt its top edge slightly inward, and raise it into the header channel at the center of the opening, exactly as you did for the Front Right Panel (**Figure 17, 1**).
- Bring the panel fully upright so its bottom edge seats in the sill, then slide it to the left along the channel until it rests against the left wall post (**Figure 17, 2**). The door opening is now between the two glass panels.

CHECKPOINT

Both glass panels stand upright in the header channel against their wall posts, and the door opening between them measures the same width at the top and the bottom.

STEP 14 • Install the Glass Retaining Strips

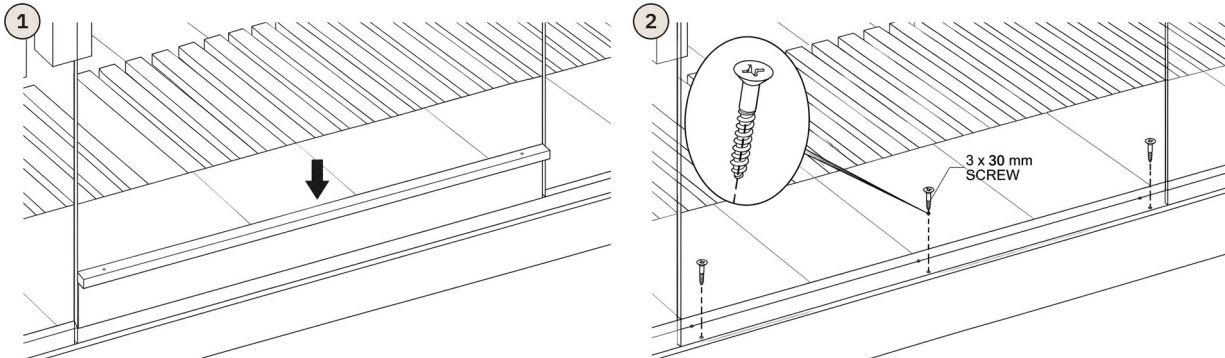


Figure 18. Lower glass retaining strip: 1, lowered onto the sill of the door opening between the inner edges of the two glass panels; 2, secured with three 3 × 30 mm screws driven down into the Floor Panel.

The two glass retaining strips lock the inner edges of both glass panels in place at the door opening so the panels cannot slide back toward the center. The lower strip (630 × 10 × 8 mm) sits on the sill and the upper strip (630 × 25 × 8 mm) fits under the header. Both are fitted from inside the sauna, before the hinges and the door.

- Lay the lower glass retaining strip on the sill across the door opening, between the inner edges of the two glass panels, with its three pre-drilled holes facing up (**Figure 18, 1**).
- Using the power drill with the Phillips bit or the Phillips screwdriver, drive (3) 3 × 30 mm glass retaining strip screws down through the strip into the Floor Panel (**Figure 18, 2**). Drive each screw until the head seats; do not over-tighten.
- Press the upper glass retaining strip up against the header across the door opening, between the top inner edges of the two glass panels, with its three pre-drilled holes facing down (**Figure 19, 1**).
- Drive the remaining (3) 3 × 30 mm glass retaining strip screws up through the strip into the header (**Figure 19, 2**), until each head seats.

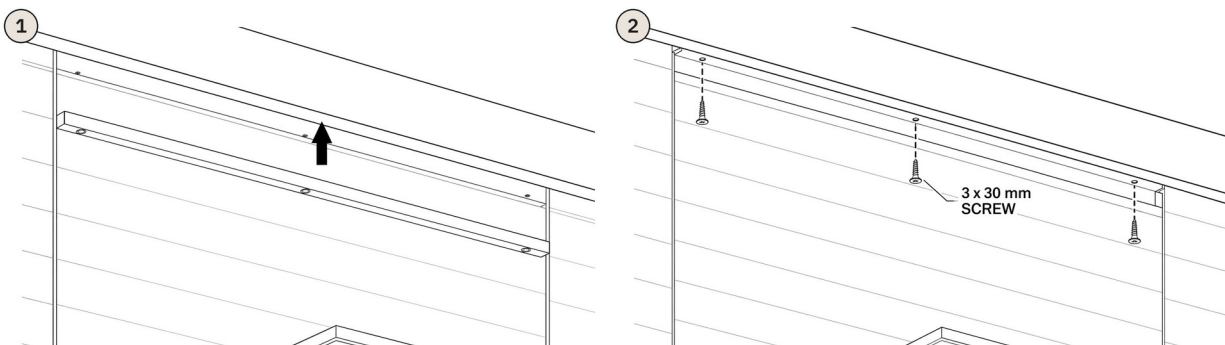


Figure 19. Upper glass retaining strip: 1, pressed up against the header of the door opening between the inner edges of the two glass panels; 2, secured with three 3 × 30 mm screws driven up into the header.

CHECKPOINT

Both retaining strips are fixed with all six screws, neither glass panel slides or rocks when pressed, and the door opening measures the same width at the top and the bottom.

STEP 15 • Fit the Hinges to the Glass Door

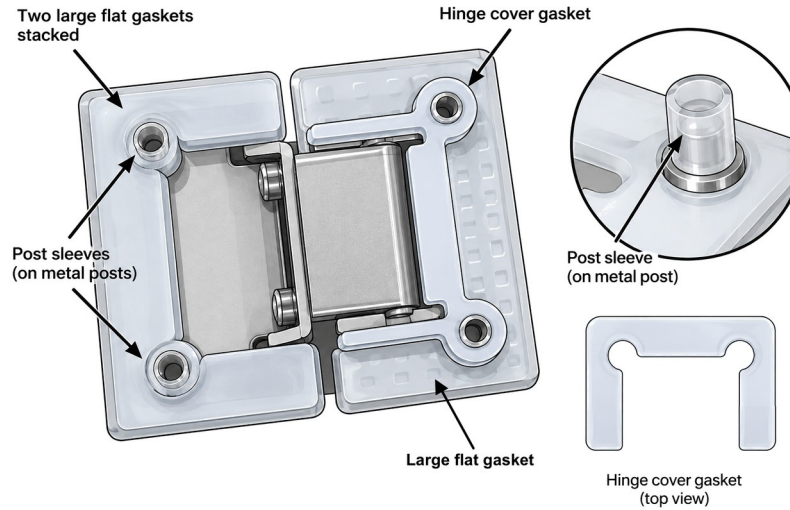


Figure 20. The parts of one hinge. Door side, left: the two post sleeves on the metal posts, with two large flat gaskets stacked over them. Panel side, right: one large flat gasket with the U-shaped hinge cover gasket over it. Insets: a post sleeve on its metal post, and the hinge cover gasket seen from above.

NOTICE • GLASS AND METAL

No metal part of a hinge may touch the glass directly. A clear gasket must sit between every metal surface and the glass, or the glass can crack when the bolts are tightened.



WARNING • GLASS

Over-tightening the hinge bolts can crack the Glass Door and cause cuts. Tighten until snug only, and stop at once if you hear the glass creak.

Each hinge ships with the parts shown in **Figure 20**. Lay them out before you start.

- **Hinge:** the main hinge body with the spring-loaded pivot in the middle. Each side of the hinge has two metal posts that the bolts thread into, and one side has a raised block. The side with the raised block mounts to the Front Right Panel.
- **Post sleeves:** two small clear sleeves per hinge that slip over the metal posts on the door side of the hinge only. They keep the posts from touching the Glass Door.
- **Large flat gaskets:** clear rubber pads that sit between the glass and the metal, five per hinge. They arrive stacked together; separate them before use.
- **Hinge cover gasket:** the large U-shaped clear gasket, one per hinge. It fits around the raised block on the panel side of the hinge.
- **Metal plates and bolts:** two flat rectangular plates per hinge that clamp the glass against the hinge, each secured with two round-head bolts that take the M4 hex key.
- Lay the Glass Door flat on a clean, padded, raised surface, such as the foam blocks from the crate, with the face that will be inside the sauna facing up. Let the hinge edge, the edge with the two cut-outs, overhang the foam by about 4 in (10 cm) so the hinges can swing below the glass. The metal plates always go on the inside face of the glass.

- On the door side of the first hinge, slip a post sleeve onto each of the two metal posts, then press two large flat gaskets, stacked, down over the sleeved posts (**Figure 20**).
- Hold the hinge under the door at the first cut-out so the two sleeved posts pass up through the cut-out in the glass. Confirm that the **raised block on the hinge is outside the edge of the glass**, not resting on it (**Figure 21**). This is the most common mistake in this step. If the raised block is on the wrong side, lift the hinge off and turn it around now.
- Place one large flat gasket on top of the glass over the posts. Then, on the panel side of the hinge, place one large flat gasket over the posts and press the hinge cover gasket over it so it fits around the raised block (**Figure 21**).

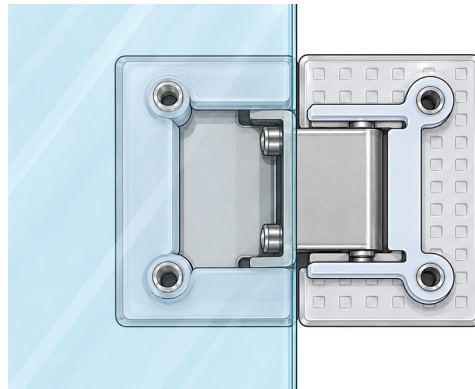


Figure 21. One hinge in its correct orientation, seen from above, with every gasket in place. Door side, on the Glass Door: the post sleeves and a large flat gasket. Panel side, beyond the edge of the door: a large flat gasket and the hinge cover gasket around the raised block.

- Set a metal plate on the gasket on top of the door and secure it with two bolts. Tighten the bolts with the M4 hex key until snug (**Figure 22, 1**).
- Swing the panel side of the hinge down to 90 degrees so it stands straight out from the door (**Figure 22, 2**). The door is hung in this open position.
- Repeat for the second hinge at the second cut-out, and check the position of the raised block again.

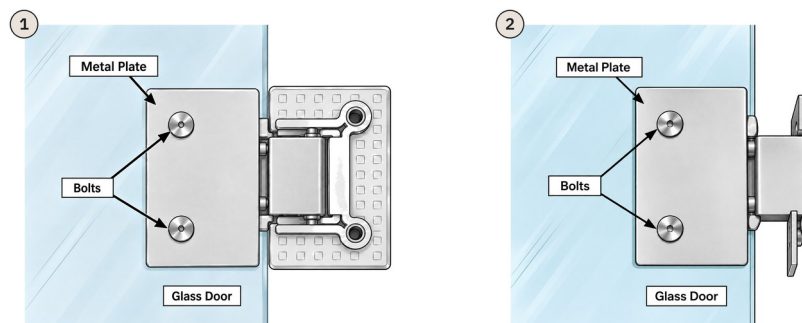


Figure 22. One hinge on the Glass Door. 1: the metal plate secured with two bolts, with the panel side of the hinge lying flat beyond the edge of the glass. 2: the panel side swung down to 90 degrees so it stands straight out from the door.

CHECKPOINT

Both hinges are bolted to the Glass Door with a post sleeve on every door-side post and a gasket between every metal surface and the glass. The raised block sits outside the edge of the glass on both hinges, the hinge cover gasket is in place on both panel sides, and both panel sides are swung to 90 degrees.

STEP 16 • Hang the Glass Door

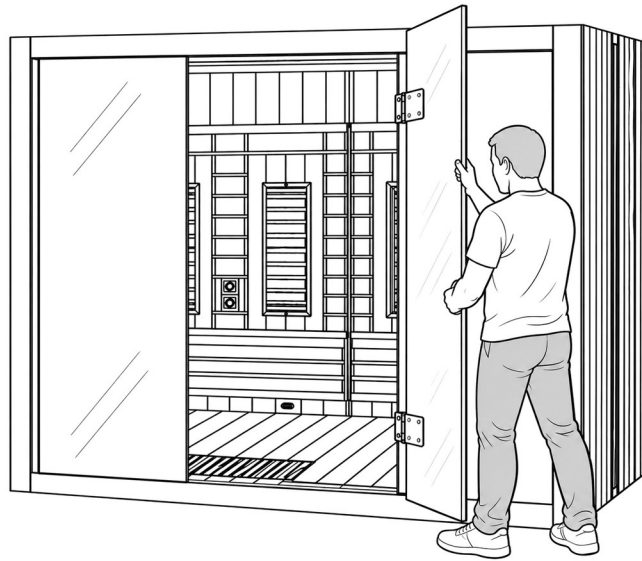


Figure 23. The Glass Door held upright and open at the door opening, with the hinges toward the Front Right Panel.

TEAM BUILD

Two people are required. One person holds the door for the whole step while the other fits the gaskets, plates, and bolts.



WARNING • GLASS

The door is a heavy sheet of glass. A dropped door can shatter and cause serious cuts. Hold the door upright with both hands until all four bolts on the Front Right Panel are snug, and never let the door hang on a single hinge.

- With one person at each end, lift the Glass Door upright and carry it to the door opening, hinges toward the Front Right Panel (**Figure 23**).
- Have one person hold the door upright and open at 90 degrees to the front of the sauna, with the open side of each hinge lined up with a cut-out in the Front Right Panel. Confirm the hinge cover gasket is still in place on each hinge.
- Lift the door slightly and move it toward the panel so the Front Right Panel slides fully into the open side of both hinges, with the posts passing through the cut-outs.
- From inside the sauna, place a large flat gasket and a metal plate against the inside face of the Front Right Panel at the top hinge and secure them with two bolts (**Figure 24**). **Do not tighten them all the way yet.**
- Repeat for the bottom hinge, again leaving the bolts loose.

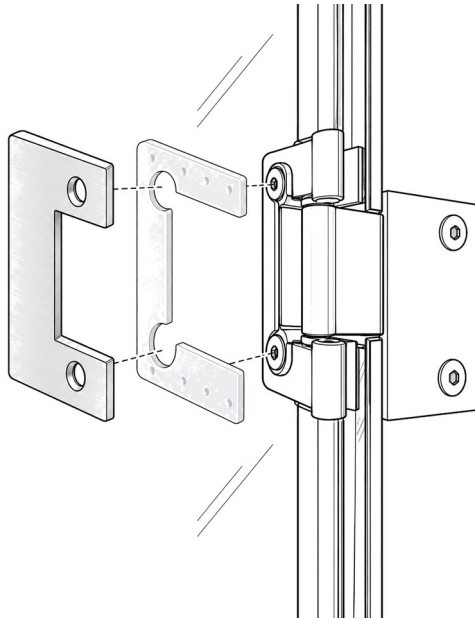


Figure 24. Inside the sauna at the Front Right Panel: a large flat gasket and a metal plate aligned with the two bolts on the panel side of a hinge.

- Close the door and slide the piece of stiff cardboard under its bottom edge (**Figure 25**). The cardboard holds the door at least 4 mm (5/32 in) above the floor so it will not rub or press on the floor.
- Open and close the door several times. The bottom edge should clear the floor through the full swing, and the door should not touch the Front Right Panel.

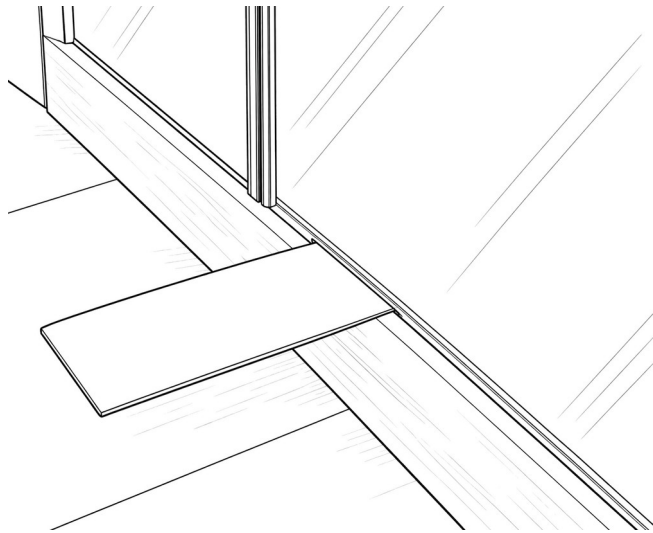


Figure 25. The cardboard spacer under the closed door holds it at least 4 mm (5/32 in) above the floor while the hinges are tightened.

CHECKPOINT

The Front Right Panel is seated fully in both hinges, all four bolts on the panel are fitted loosely with a gasket under each plate, and the closed door rests on the cardboard spacer.

STEP 17 • Tighten the Hinges and Fit the Door Seal

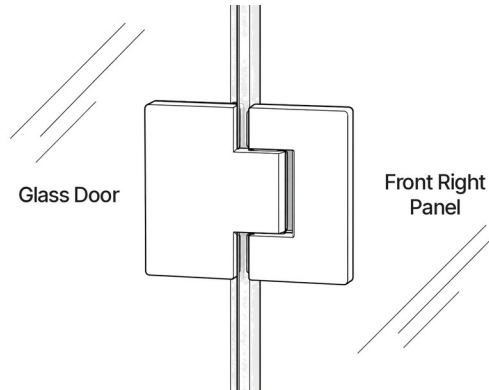


Figure 26. Correct hinge orientation seen from the front: the pivot side of each hinge is on the Glass Door, and the cover gasket side is on the Front Right Panel.

- Check that both hinges look the same as **Figure 26**: the side of the hinge with the spring-loaded pivot is on the Glass Door, and the side with the hinge cover gasket is on the Front Right Panel. If a hinge is reversed, loosen it and correct it before going further.
- With the cardboard still under the door, tighten the bolts on the inside of the Front Right Panel with the M4 hex key until snug, starting with the bottom hinge. Alternate between the two bolts on each metal plate so the plate clamps evenly. Do not over-tighten: the gaskets, not the metal, grip the glass.
- Open and close the door again. It should swing freely, close fully, and still clear the floor. Remove the cardboard.
- Press the door seal strips onto the hinge-side edge of the Glass Door so they close the gap between the door and the Front Right Panel. Start at the bottom and work upward, fitting one strip below the bottom hinge, one between the hinges, and one above the top hinge. Run your hand along the full height to make sure each strip sits flush with no lifted areas.
- Fit the magnetic glass strip on the closing edge of the door so the door is held closed by the magnet when it meets the Front Left Panel.

CHECKPOINT

The door swings freely, closes fully with a light magnetic pull, clears the floor by at least 4 mm (5/32 in) through its full swing, and does not touch the Front Right Panel or the floor. The door seal runs the full height of the hinge side with no lifted areas. If the door binds or the gap at the floor is uneven, loosen the four bolts on the Front Right Panel slightly, re-set the door on the cardboard, and tighten again.

STEP 18 • Install the Ceiling Panel

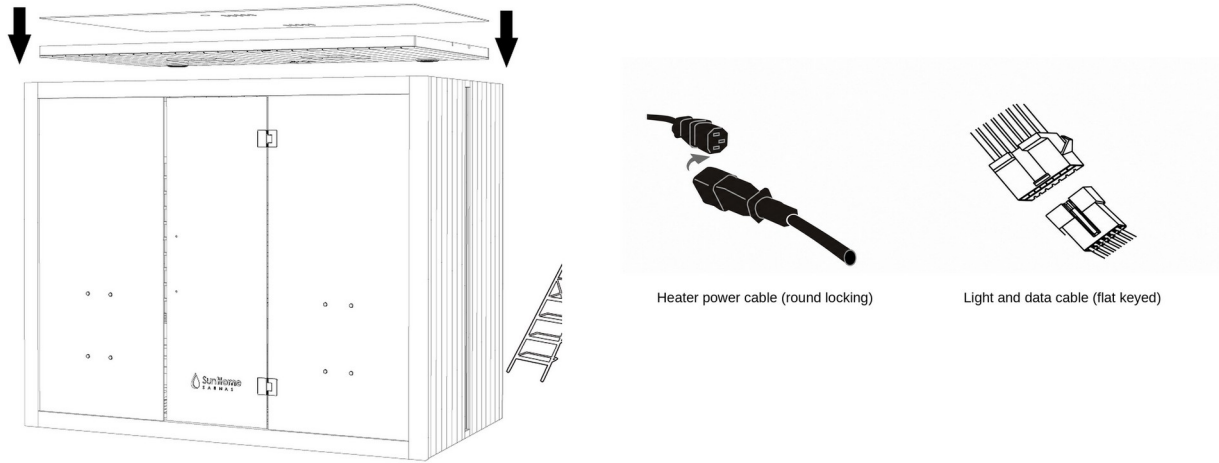


Figure 27. Left: the Ceiling Panel lowered onto the walls from the ladder, vent toward the rear, with the Dust Cover shown above it for Step 22. Right: the two connector families on the Ceiling Panel, round locking heater power connectors and flat keyed light and data connectors.

TEAM BUILD

Two or more people are required, one on a ladder or step stool at each end of the 94.4 in Ceiling Panel. Never install the Ceiling Panel alone.

Confirm the power cord is not connected to the outlet before you make any connection.

- Position every cable coming out of the top of the sauna walls so it hangs outside the sauna, where you can reach it. Drape the power cord on the Ceiling Panel toward the rear so it drops down the back of the sauna, toward the receptacle, as the Ceiling Panel settles.
- Working from the ladders, carefully lower the Ceiling Panel into place with the vent positioned toward the rear of the sauna (**Figure 27**, left). Keep fingers clear of the top edges of the walls as the Ceiling Panel settles.
- Press the Ceiling Panel down flat. From inside the sauna, standing on the ladder, locate the two pre-drilled holes in the upper trim at the top of the Back Panel, beside the vent (**Figure 28**). Using the power drill with the Phillips bit or the Phillips screwdriver, drive the (2) 4 × 50 mm Ceiling Panel screws through those holes up into the Ceiling Panel. Drive each screw until the head seats; do not over-tighten.

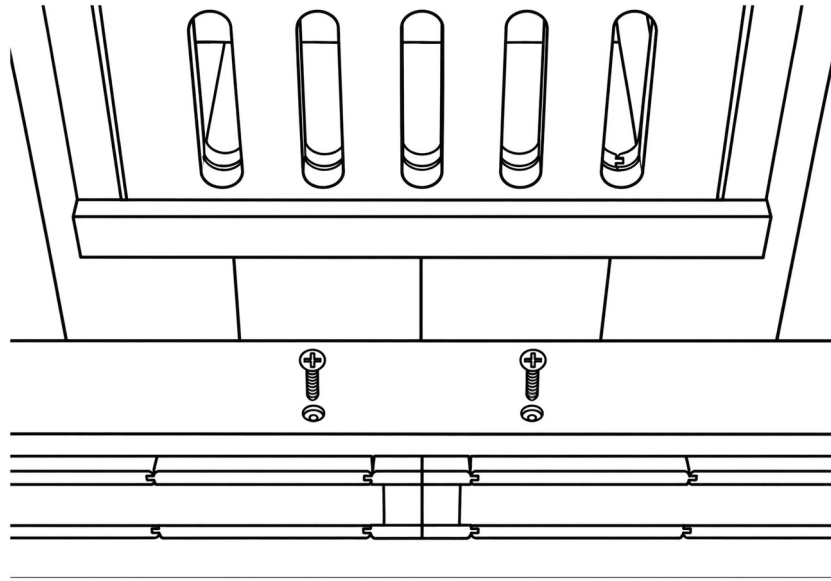


Figure 28. Inside the sauna at the top of the Back Panel: the two 4 × 50 mm Ceiling Panel screws go through the pre-drilled holes in the upper trim, beside the vent, into the Ceiling Panel.

- Connect all power cables and control wires on top of the Ceiling Panel, joining each cable coming up from the walls to its nearest indicated neighbor on the Ceiling Panel. Heater power cables use round locking connectors, and light or data cables use flat keyed connectors (**Figure 27**, right).



WARNING • RED LIGHT CABLES

The black power cable marked “Red Light” must connect only to its matching cable labeled “Red Light”. If it is crossed with a heater cable, the red light panels will not switch properly and a heater can remain powered when the sauna is off, which is a burn and fire hazard. Check the labels before you join the connectors.

CHECKPOINT

The Ceiling Panel sits flush on all four walls, the vent faces the rear, and both Ceiling Panel screws are seated. No cable is pinned between the ceiling and a wall, and every connector on the Ceiling Panel is fully seated.

STEP 19 • Install the Door Handle

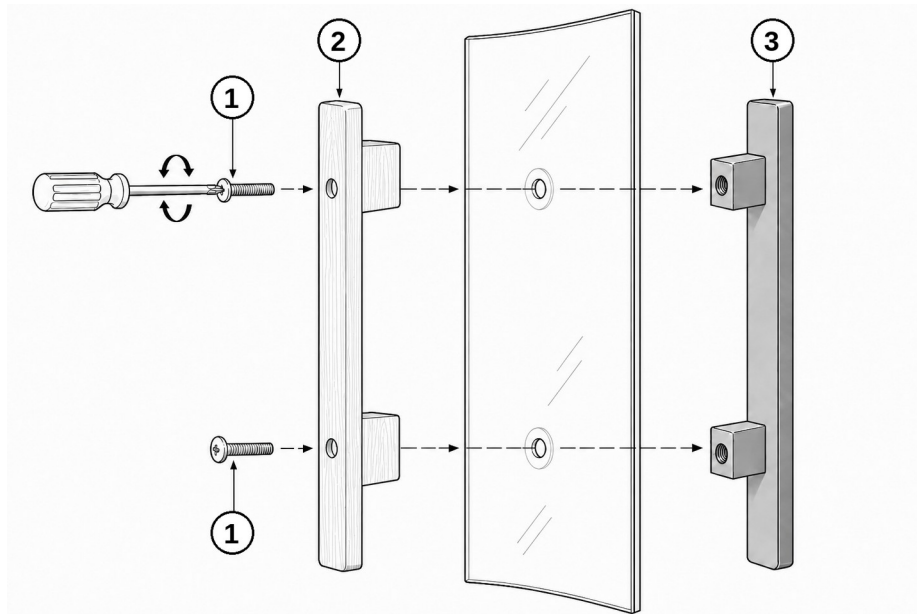


Figure 29. Door handle assembly: bolts (1) pass through the interior wooden handle (2) and the glass into the exterior stainless steel handle (3).

Parts (Figure 29): (1) two 6 × 60 mm bolts, (2) the interior wooden handle, (3) the exterior stainless steel handle, and the wooden plugs.

WARNING • GLASS

Over-tightening the handle bolts can crack the glass door and cause cuts. Tighten until snug only, and stop at once if you hear the glass creak.

- Insert the bolts (1) through the holes in the interior wooden handle (2).
- Guide both bolts through the holes in the glass door.
- Use the Phillips screwdriver to tighten the bolts into the exterior handle (3). Tighten until snug. Do not over-tighten against the glass.
- Press two wooden plugs into the bolt recesses on the interior handle to conceal the hardware. The third plug is a spare.

STEP 20 • Install the Red Light Therapy Panels

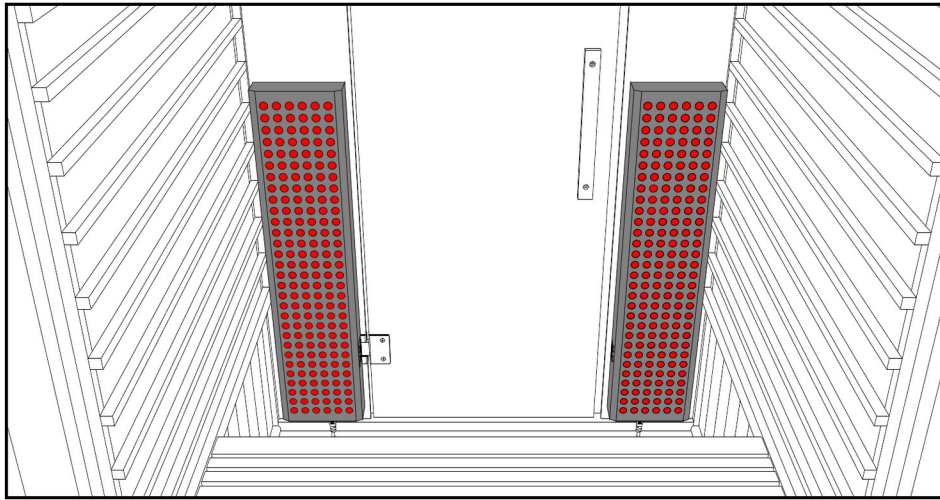


Figure 30. The two red light therapy panels mounted on the glass panels either side of the door, seen from inside the sauna.

TEAM BUILD

One person supports each panel from inside the sauna while the other fastens from outside.

Confirm the power cord is not connected to the outlet before you make any connection.



WARNING • GLASS

The red light therapy panels mount through the glass panels. A dropped panel or an over-tightened bolt can crack the glass and cause cuts. Support each panel with both hands until all four bolts are snug, and never strike the glass.

- Slide one plastic washer onto each of the (8) 6 × 25 mm bolts. The bolts and washers are packed with the panels.

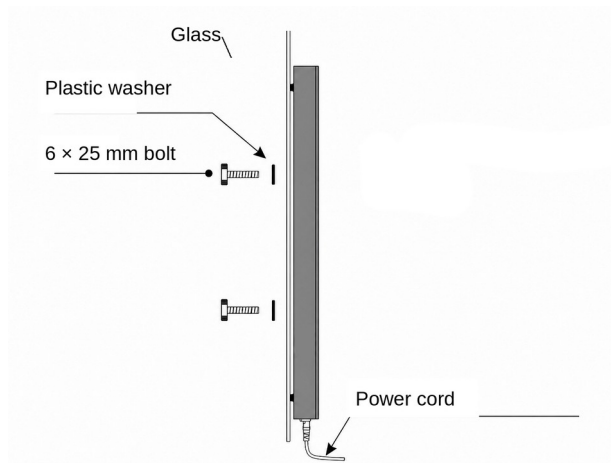


Figure 31. Side view of a red light therapy panel bolted through the glass with a plastic washer under each bolt head and the red light therapy power cord at the bottom.

- With your helper holding the first red light therapy panel in place inside the sauna against the Front Left Panel, pass a bolt through one of the holes in the glass (**Figure 31**).
- Align the bolt with the corresponding threaded hole on the back of the panel and thread it in by hand until snug. Do not over-tighten against the glass. Repeat for all 4 bolts on this panel.
- Plug the red light therapy power cord, which comes up from the floor at the base of the glass panel, into the bottom of the panel.
- Repeat this step for the second red light therapy panel on the Front Right Panel (**Figure 30**).

CHECKPOINT

Both panels are secure with 4 bolts and washers each, and both red light therapy power cords are plugged into the panel bottoms.

STEP 21 • Function Test

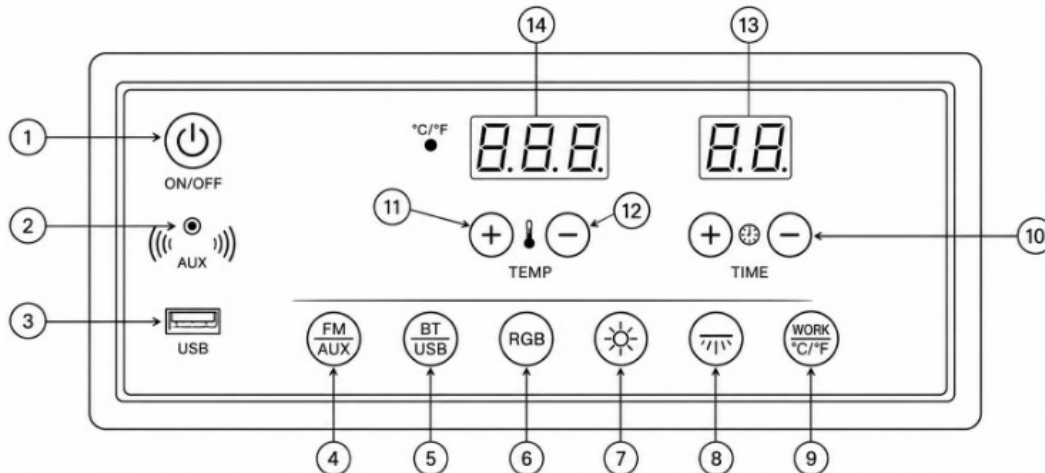


Figure 32. Control panel: 1 Power, 6 RGB chromotherapy lights, 7 Seat LED, 8 Exterior Light, 9 Work (heaters on and off), 10 Time, 11 and 12 Temperature. The Owner's Manual describes every control.

Test every system now, while the connections on the Ceiling Panel are still accessible. This is the only step in which the sauna is powered before installation is complete. The numbers below refer to Figure 32.

CAUTION • HOT SURFACES

Heater surfaces and the red light therapy panels become hot during the test and can burn skin. Keep towels, clothing, and packaging away from the heaters, and do not touch heater surfaces during or after the test.

- Plug the power cord into the dedicated NEMA L6-30R receptacle and twist to lock.
- Press the Power button (1) on the control panel and verify the display lights and responds.
- Press the Work button (9) to start a heating session and confirm every heater zone begins to warm within a few minutes, including the two floor heaters and the lower heaters beneath the benches.
- Confirm both red light therapy panels illuminate when switched on.
- Press the RGB button (6), the Seat LED button (7), and the Exterior Light button (8) and confirm the interior chromotherapy, seat, and exterior lighting respond.
- If you plan to use the app, confirm the control panel pairs with the Sun Home Saunas app over Bluetooth and your 2.4 GHz Wi-Fi network as described in the Owner's Manual. The sauna operates fully without the app.
- Press the Work button (9) to stop heating, then press the Power button (1) to shut down, and confirm all heaters shut off and the red light panels switch off with their controls.
- Unplug the power cord before continuing to Step 22.

IF SOMETHING FAILS

If a red light panel does not light, or a heater stays warm with the sauna powered off, two connectors on the Ceiling Panel are likely crossed. Unplug the sauna and see Section 07, Assembly Troubleshooting, before installing the Dust Cover.

STEP 22 • Install the Dust Cover

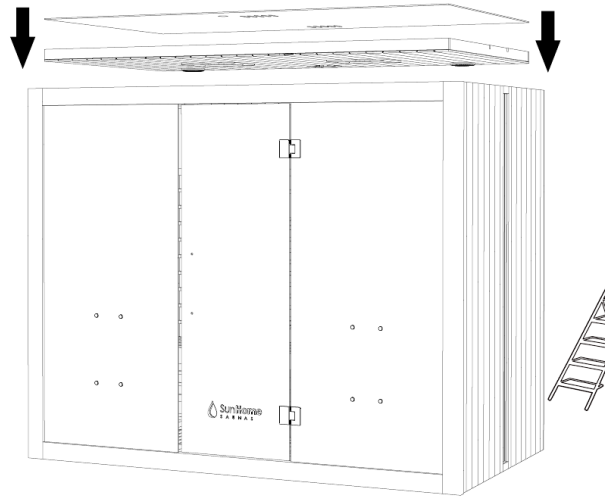


Figure 33. The Dust Cover positioned over the connections on the Ceiling Panel and secured with the twelve black 3 × 16 mm screws.

- With the Function Test passed and the power cord unplugged, position the Dust Cover over the connections on the Ceiling Panel, as shown in **Figure 33**.
- Using the power drill with the Phillips bit or the Phillips screwdriver, secure the Dust Cover with the (12) black 3 × 16 mm screws. Drive each screw until the head seats; do not over-tighten, which strips the thin cover.
- Route the power cord neatly down the back of the sauna to the receptacle and plug it back in, twisting to lock.

INSTALLATION COMPLETE

Before your first session, please read the Eclipse 4 Owner's Manual for operating instructions, heat-up guidance, safety information, and care recommendations.

Assembly Troubleshooting

Unplug the sauna before any action in this table that touches a cable, a connector, the Ceiling Panel, or a hinge.

ISSUE	LIKELY CAUSE	WHAT TO DO
A panel will not seat flush, or a gap exceeds 1/8 in	Buckles not fully engaged, or the panel is not level	Lift the panel slightly to release the buckles, re-align, and tap down again with the rubber mallet.
A glass panel will not slide along the header channel	The top edge is not fully in the channel, or the frame is out of square	Lift the panel slightly and re-seat its top edge in the channel at the center of the opening, then check that the Front Panel is flush with both side panels (Step 7) before sliding the panel again.
The two hinges do not look the same, or the door will not open to 90 degrees	A hinge was fitted to the door with the raised block on the wrong side of the glass	With a helper supporting the door, loosen the reversed hinge, turn it so the pivot side is on the Glass Door and the cover gasket side is on the Front Right Panel, and refit it with a gasket on every glass face (Steps 15 to 17).
The door drops, rubs the floor, or does not close square against the seal	The hinge bolts on the Front Right Panel were tightened without the door spaced off the floor, or the Front Panel is not fully seated	Unplug the sauna. Loosen the four bolts on the Front Right Panel side of both hinges with the M4 hex key, close the door on the cardboard spacer, tighten until snug, and re-check. If the frame itself is out of square, tap the Front Panel down until aligned with both side panels.
A red light panel does not light, or a heater stays warm when the sauna is off	The black Red Light cables on the Ceiling Panel are crossed with a heater cable	Unplug the sauna. With the Dust Cover off, swap the black cable connections on the Ceiling Panel, then plug in and re-run the Function Test until both red light panels operate correctly with the heaters off.
The control panel does not power on	Cord not locked into the receptacle, breaker tripped, or wrong receptacle type	Confirm the plug is twisted into a NEMA L6-30R receptacle on a dedicated 240V, 30A circuit, and reset the breaker or any ground-fault device if it has tripped.
The control panel lights but does not respond to its buttons	The flat keyed control cable on the Ceiling Panel is not fully seated	Unplug the sauna. Remove the Dust Cover, reseat the flat keyed control cable connector on the Ceiling Panel until it clicks, then plug in and retest.
A cable will not reach its connector on the Ceiling Panel	Cable fell inside the wall cavity or is routed to the wrong neighbor	Unplug the sauna. Lift the Ceiling Panel slightly, pull the cable up so it hangs outside the wall, and join it to its nearest indicated neighbor.

If an issue persists, stop assembly and contact us. Photos of the affected area speed up every support conversation.

Final Checklist and Support

Final Inspection

- ☐ All panel seams are flush, with no gap over 1/8 in.
- ☐ Both glass panels rest against their wall posts and are captured by the retaining strips with all (6) 3 × 30 mm screws.
- ☐ The door swings through its full 24 in arc, clears the floor by at least 4 mm (5/32 in), and closes fully against the seal with a light magnetic pull.
- ☐ The (2) 3 × 30 mm Back Panel base screws and the (2) 4 × 50 mm Ceiling Panel screws are seated.
- ☐ Both red light therapy panels are mounted with 4 bolts and washers each and are plugged in.
- ☐ The door handle is snug and the wooden plugs are in place.
- ☐ The Function Test passed: control panel, all heater zones, both red light panels, and interior lighting.
- ☐ The Dust Cover is secured with all 12 black screws.
- ☐ The power cord runs down the back of the sauna directly to the dedicated receptacle with no extension cord, and the plug is twist-locked.
- ☐ No hardware remains except the M4 hex key and the spare wooden plug. Keep both.
- ☐ This guide is stored where you can find it.

What's Next

Your Eclipse 4 is installed. Before your first session, read the Eclipse 4 Owner's Manual for operating instructions, recommended session temperatures, heat-up times, app pairing, warranty information, and care and maintenance guidance. The Owner's Manual is included with your sauna and available at sunhomesaunas.com.

NEED SUPPORT?

Our team is happy to help with any part of your installation.

Call: 844-728-6200 **Email:** info@sunhomesaunas.com **Web:** sunhomesaunas.com